HYOSUNG VINA CHEMICALS

TECHNICAL DATA SHEET

Topilene® J646H

Polypropylene Block Copolymer
For Injection Molding Applications

Product Description

***Topilene*® J646H** is a heterophasic copolymer, suitable for injection molding applications which features good impact property. It is designed for applications required for high impact resistance. The product used in a large variety of applications, such as housewares, luggage, transport and cold storage containers, crates and consumer components subjected to low temperature and impact. The resin is also ideal as a base material in technical compounding.

Characteristics

Typical Application Crates , Housewares, Luggage, Ice cream containers, Leisure and Toys

Features Impact Copolymer / High impact strength / Nucleated / Good processability / Good stiffness

Typical Properties

Characteristics		Method	Value	Unit
Physical				
Melt Index(230℃, 2.16kg)		ASTM D1238	**9.0**	g/10min
Density		ASTM D792	**0.90**	g/㎤
Mechanical				
Tensile Strength at Yield		ASTM D638	**270**	kg/㎠
Flexural Modulus		ASTM D790	**13,500**	kg/㎠
Notched Izod Impact Strength	23℃	ASTM D256	**No Break**	kg·cm/cm
	0℃		**10.0**	
	-20℃		**7.0**	
Rockwell Hardness		ASTM D785	**85**	R-scale
Thermal				
Vicat Softening point (1kgf)		ASTM D1525	**150**	℃
Heat Deflection Temperature (4.6kgf/㎠)		ASTM D648	**115**	℃

The values listed above are typical values for reference purpose only and shall not be construed as specifications.

Contacts

Head Office Lot 01CN ~ 08CN, Cai Mep Industrial Park,
Tan Phuoc Ward, Phu My Town, Ba Ria Vung Tau
Province, Vietnam.
Tel: +84-254-393-7949 Fax: +84-254-393-7849

Online www.hyosungchemical.com
www.topilene.com

FDA BPA FREE PHTHALATE FREE RoHS COMPLIANT

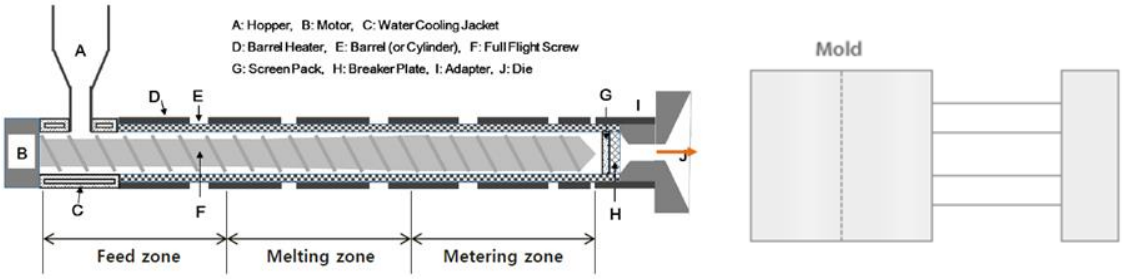
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Processing Conditions



Specifications	Unit	Recommended Conditions
Nozzle Temperature	℃	210 ~ 230
Front Temperature	℃	210 ~ 230
Middle Temperature	℃	210 ~ 230
Rear Temperature	℃	190 ~ 210
Mold Temperature	℃	20 ~ 50
Back Pressure	MPa	0.3 ~ 0.7
Screw Speed	rpm	40 ~ 70

Considerations

Due to variations in screw design and heat efficiency according to types of facilities, optimal conditions for each facility may differ. Therefore, the optimal temperature conditions for each facility must be taken into consideration depending on extruding pressure, cooling efficiency, changes in MI of the final product, appearances of the final product, etc.

Health, Safety and Food Contact Regulations

***Topilene*® J646H** complies with FDA requirements in the code of Federal Regulations in 21 CFR 177. 1520 for food contact.

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Storage and Handling

This product should be stored in dry condition at temperature below 40℃ and protected from UV-light. When condensation is visible or can be expected, pre-drying is recommended. (Drying condition: 80~100℃/2~4hours at air circulated condition)

Disclaimer

All information, including product characteristics, applications and properties are for reference purpose only and shall not be construed as specifications. Before using this product, customers should carefully review the instructions for use of the product to determine whether the product is suitable for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of this product. HYOSUNG VINA CHEMICALS CORPORATION assumes no legal responsibility or liability for the contents of this document. We reserve the right to change the contents of this document without prior notice. This document is copyrighted by HYOSUNG VINA CHEMICALS CORPORATION. ***Topilene***® is a registered trademark owned or used by HYOSUNG VINA CHEMICALS CORPORATION.

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